



PDX CNC

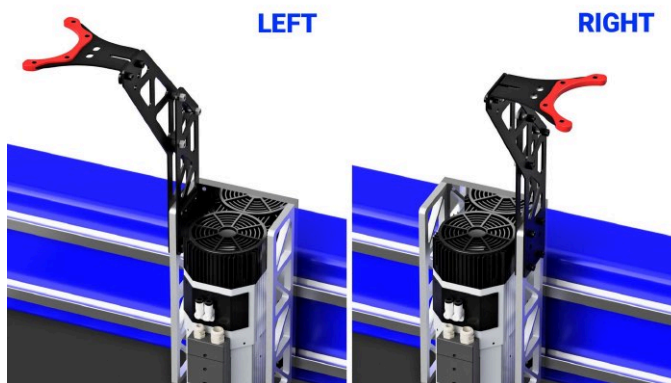
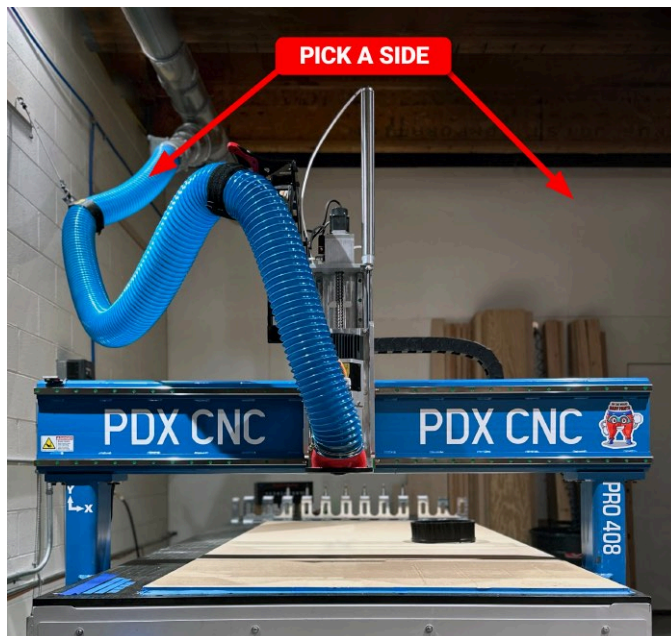
Duct Tower

Thanks for buying a Duct Tower!

Installation

Installing our Duct Tower is easy.

- **It's critical to align your ducting to one side** of the machine.
 - **Install Duct Tower on same side as ducting.**
(It works on either side of a ShopSabre PRO or IS, HSD 5, 10, 12hp z-stiffener.)
 - Install Diagram on back 🖐
1. **Pre-assemble** larger Tower and smaller Brace parts starting with the middle (3) bolt holes using M8x25mm SHCS and locknuts loosely.
 2. **Slip assembly** over Z-Stiffener.
 3. Attach M8 Double Plates (2) with M8x16mm (4).
 4. Choose Angle and **Mount Claw** with M8x16mm (2) and locknuts (2).
 5. Attach Ducting with Duct Wrap and Rubber Twist Tie to claw.



Get Additional Duct Control

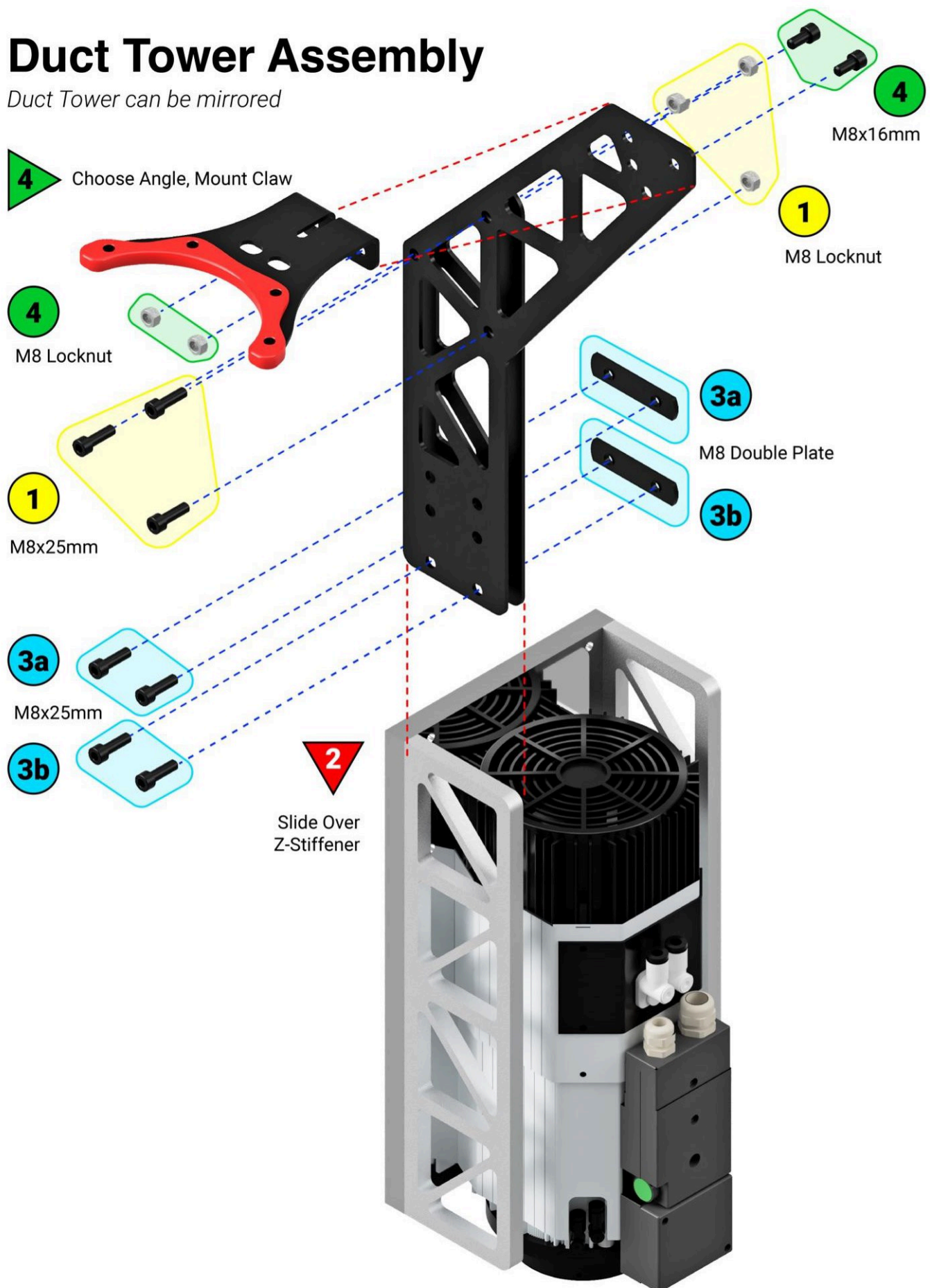


DUCTING PRODUCTS

Solid Stiffener instructions on pg 3

Duct Tower Assembly

Duct Tower can be mirrored



Duct Tower works fantastically with our Dust Boot with **89% more CFM** – 🖱️ pdxco.co/db

Need help? pdxco.co/help

Solid Z-Stiffener & Other Mounting Options

If your machine doesn't have the open truss Z-stiffener – don't sweat! You can still use our Duct Tower, you'll just need to make some modifications or choose your mounting hardware.

Customers commonly drill through the solid aluminum Z-stiffener (red arrowed below).

1. Identify the solid aluminum Z-stiffener (**red arrow** in image).
2. Use **Tower** part as **template** to mark clearance holes.
3. Place something like wood behind Z-stiffener to avoid drilling into spindle.
4. Select 9mm or .375" drill bit, drill marked spots.
5. Use provided mounting hardware to secure the Duct Tower.
6. See images below for reference.

The photo on the left below shows the solid aluminum stiffener, and on the right, how a customer used our suggestions to create their through holes to easily mount the Duct Tower.

