



PDX CNC

Dust Boot

Thanks for buying a Dust Boot!

1. Installation

Replace your Dust Boot with ours using a #2 Phillips screwdriver or ideally a torque screwdriver. **Do not over-tighten**



👉 Suggested Torque Options – pdxco.co/dbts

TORQUE SPEC:

⊕ **16 in·lb**
1.8 Nm



2. Use 5-inch ducting for performance

You can use our 5-to-4 Kit if necessary – this is *much less effective*, but better than the stock boot.

Need 5-inch Duct? pdxco.co/flex 👉



3. WARNING - LEFT SIDE PROBE

ShopSabre Router with 5 or 10 tool ATC: Confirm your Z-Probe is installed on the **LEFT** side of the rack. The 6 or 12 tool works fine in either position. See guide here – pdxco.co/zzp

4. Have the Dust Dock? **Disable it.**

You need to disable the Dust Dock movements. The PDX CNC Dust Boot is not compatible, nor does it need to be docked or brush removed on approved ATC racks. See guide here – pdxco.co/dddd



4B. Remove ShopSabre Brush Plate from Dust Dock or risk collision!

*ShopSabre Solid rack **smashes** the brush & shortens its life. We only recommend our ATC Pedestals, which eliminates this issue – pdxco.co/atc*

Test-Fit Guarantee

If you might use our Test-Fit Guarantee, the Dust Boot must be in New, Unused condition. (No machining done.)



👉 Ducting Tips on Back 👉

Ducting must be supported

Should not span more than **10 feet** without support.

*This damages the Dust Boot and **voids the warranty**.*

We offer a handful of solutions for this:

- **Duct Tower** - Controls ducting at the spindle to keep it from tangling up.
- **Duct Wrap** - Wraps around ducting without damaging it
- **Adjustable Bungee** - Attaches to Duct Wraps to pull the duct in the direction you want it to hang.



DUCTING PRODUCTS



It's critical to fully align your ducting to one side of the machine.

- **Install Duct Tower on same side as ducting.** (It works on either side of a ShopSabre PRO or IS, HSD 5HP or 10HP z-stiffener.)
- See guide at QR code below.

